



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11532-3G
Job Sheet 198901



② PATL

Part No: RBW6205G11532-3G

Job Qty: 1 pcs

Part Name: Swashplate Support Stand



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev 5 IPP Rev A 18.01.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	1 pcs		10/4/19	0.00	0.00	Purchasing - 1	OK OCT 2 5 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs		10/4/19	0.00	0.00	Packaging 2 - 1 - B4B	OK OCT 2 5 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No S226728



Part: RBW6205G11532-3G

Job No: 198901

Serial No/Batch: S226728

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/25/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
115 QC 6	1 pcs	10/4/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	OCT 31 2019 DAS 40
					QC 6 - 81	9-89
121 Small Fab - 3 - B4B	1 pcs	10/4/19	0.00 1.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
122 QC 5	1 pcs	10/4/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	NOV 11 2019 DAS 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
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					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/4/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53		

Part Op 100 - Purchasing - Issue P/O: HB044216 MANUFACTURE RBW6205G11532-3G AS PER DWG Supplier: METEC

Descriptions: Certificate of conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

115 - QC6- All purchased or subcontracted products

121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case ***placard located on right hand side of handle*** 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG.

122 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

x1 *plano*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11532-3GP	Swashplate Support Stand	1 pcs (1 ea)	100-Purchasing	<i>5226727</i>
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab - 3 - B4B	<i>5163984</i>
APP-1730-E	Case	1 Ea (1 ea)	121-Small Fab - 3 - B4B	<i>5218129 5151897</i>
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5021040</i>
RBW6205G11532-3G-71	Inside Placard	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5165603</i>
RBW6205G11532-3G-73	Bottom Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5218125 5151895</i>
RBW6205G11532-3G-75	Top Lid Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5218126 5151896</i>
RBW6205G11532-3G-77	Shelf Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5218127 5151895</i>
RBW6205G11532-3G-79	Shelf Stiffener use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	<i>5218128 5151894</i>

Job Allocations

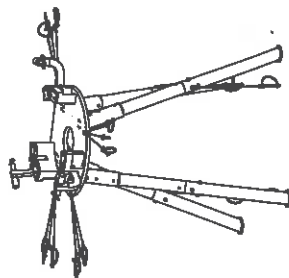
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11532-3GP	1	0	0
121-Small Fab - 3 - B4B	97524A032	4	149	0
	APP-1730-E	1	4	0
	RB41011	1	262	0
	RBW6205G11532-3G-71	1	2	0
	RBW6205G11532-3G-73	1	2	0
	RBW6205G11532-3G-75	1	2	0
	RBW6205G11532-3G-77	1	2	0
	RBW6205G11532-3G-79	1	2	0

Part Specifications

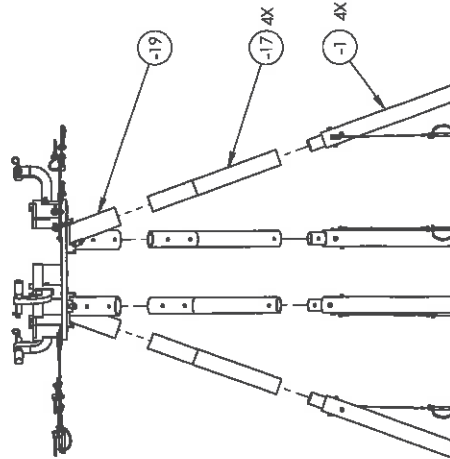
Specifications could not be found.

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NOTE:
REF. AGUSTA T/N: 3G6205G11532.

[illegible][illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044218



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044218
PO Date: 8/7/19
Due Date: 10/4/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revised

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198898	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$5,980.00/pcs	\$11,960.00
						X2			OCT 23 2019				DP
2	198901	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
						X2						OCT 25 2019	DAS 40 8-89
3	198900	RBW6205G03832-3GP			Main Rotor Blade Blocking/Protecting Assembly REV 5	Firmed	-	10/4/19	3 Ea	0 Ea	3 Ea	\$2,065.00/Ea	\$6,195.00
						X3			OCT 04 2019				DP
4	198906	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
						Received							
5	198910	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$796.00/Ea	\$1,592.00
						Received							
6	198915	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$3,700.00/pcs	\$11,100.00
						X3						OCT 22 2019	
7	199097	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
						Received							DP
						X1			OCT 15 2019				
Grand Total:													\$47,879.00

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044218



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
2	RBW6205G11532-3GP	Swashplate Support Stand	5	POHB044218
Material supplied by METEC				

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz per Eric Dewar

DAS
40
9-89

Vankleek Hill, October 25, 2019



METAL TECHNOLOGY INC.

www.mefec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26026
Shipment Date: 25-Oct-2019
Ship Via:
Order Number: 4080
Order Date: 08/08/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044218
Terms: Net 60 Days

Quantity

Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
2	2	2	0	0	EA	DART-RBW6205G11532-3GP Swashplate Support Stand	5	4080-02

RECEIVED
OCT 25 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1